



MOTOR DATA SHEET

Motor type: **SIE324T6**

Series: **NEMA PREMIUM**

04-12-2025

ELECTRICAL PARAMETERS

| U | CONN. | f | P | | Duty | I | n | T | TL/T | TB/T | IL/I | Efficiency at load [%] | | | Power factor at load [-] | | |
|-----|-------|----|------|----|-------|------|------|-------|------|------|------|------------------------|------|------|--------------------------|------|------|
| V | - | Hz | kW | HP | - | A | rpm | Nm | - | - | - | 2/4 | 3/4 | 4/4 | 2/4 | 3/4 | 4/4 |
| 460 | Δ | 60 | 18.5 | 25 | cont. | 31.5 | 1190 | 149.1 | 2.3 | 2.4 | 5.8 | 92.4 | 93.3 | 93.0 | 0.65 | 0.75 | 0.80 |

GENERAL DATA

| | | | |
|---|--------------|--------------------------------------|-----------|
| Efficiency class | NEMA PREMIUM | Sound pressure level [dB] | 53 |
| Frame size | 324 | Sound power level [dB] | 63 |
| Number of poles | 6 | Terminal box position | left side |
| Starting method | DOL, PWS | Possibility of terminal box rotation | yes |
| Insulation class | F | Bearing on D-side | 6312C3 |
| Frequency converter supply | on demand | Bearing on ND-side | 6312C3 |
| Mounting arrangement | IMB3/IMB35 | Bearings regreasing | yes |
| Cooling method | IC411 | Housing - material | cast iron |
| Weight [Lbs] | 653 | Feet - material | cast iron |
| Moment of inertia [Lb-Ft ²] | 12.9 | Bearing shields - material | cast iron |
| Direction of rotation | CW/CCW | Painting | RAL5010 |
| Degree of protection | IP55 | Climatic execution | N |

ENVIRONMENTAL CONDITIONS

| | | | |
|--------------------------|-----------|------------------------------|------------|
| Ambient temperature [°C] | up to +40 | Altitude above sea level [m] | up to 1000 |
| Relative humidity [%] | up to 95 | | |

ACCESSORY

| | | | |
|--------------------------------|---------|---------------------------------|-----------|
| Number of terminals or cables | 12 | Temperature sensors in bearings | on demand |
| Cable glands/inlets | 2 | Winding heaters | on demand |
| Temperature sensors in winding | 3 x PTC | Optional accessories | on demand |

STANDARDS

NEMA MG-1

CERTIFICATES

CSA

ADDITIONAL INFO

| | | | |
|-------------|---|------------------|---|
| NEMA design | B | NEMA code letter | G |
|-------------|---|------------------|---|