



MOTOR DATA SHEET

Motor type: **SIE225S8-K**

Series: **IE1**

04-12-2025

ELECTRICAL PARAMETERS

U	CONN.	f	P		Duty	I	n	T	TL/T	TB/T	IL/I	Efficiency at load [%]			Power factor at load [-]		
V	-	Hz	kW	HP	-	A	rpm	Nm	-	-	-	2/4	3/4	4/4	2/4	3/4	4/4
400	Δ	50	18.5	25	S1	37	735	240	2.0	2.0	5.6	88.8	90.0	89.5	0.63	0.75	0.81
690	Y	50	18.5	25	S1	21	735	240	2.0	2.0	5.6	88.8	90.0	89.5	0.63	0.75	0.81

GENERAL DATA

Efficiency class	-	Sound pressure level [dB]	64
Frame size	225	Sound power level [dB]	74
Number of poles	8	Terminal box position	on right side
Starting method	DOL or Y/Δ	Possibility of terminal box rotation	yes
Insulation class	F	Bearing on D-side	6313C3
Frequency converter supply	yes	Bearing on ND-side	6313C3
Mounting arrangement	IMB3/B5/B35	Bearings regreasing	yes
Cooling method	IC411	Housing - material	cast iron
Weight (IMB3) [kg]	280	Feet - material	cast iron
Moment of inertia [kgm ²]	0.58	Bearing shields - material	cast iron
Direction of rotation	CW/CCW	Painting	RAL5010
Degree of protection	IP55	Climatic execution	N

ENVIRONMENTAL CONDITIONS

Ambient temperature [°C]	up to +40	Altitude above sea level [m]	up to 1000
Relative humidity [%]	up to 95		

ACCESSORY

Number of terminals or cables	6	Temperature sensors in bearings	on demand
Cable glands/inlets	2 + 1	Winding heaters	on demand
Temperature sensors in winding	3 x PTC	Optional accessories	on demand

STANDARDS

IEC 60034-1

CERTIFICATES

on demand